

Linde Engineering Company Presentation

Dr. Marc Schier Vancouver, September 2014



Introduction

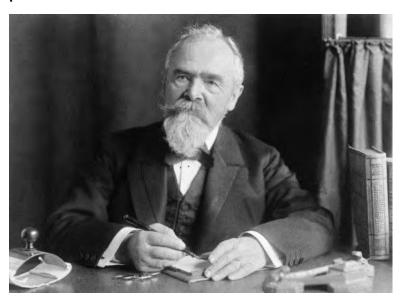


- Company Profile
 - > The Linde Group
 - ➤ Linde Engineering
 - > Product Line Natural Gas Plants
- Woodfibre LNG Plant
 - > Technoloy Selection Process and Linde's design features
 - > Safety & Environmental control philosophies
 - > First impressions
- Discussion

The Linde Group



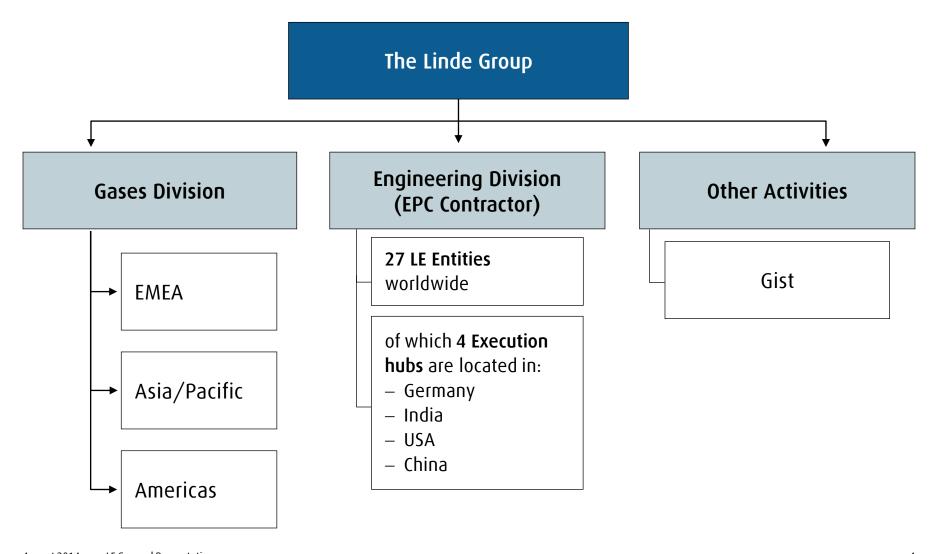
- Linde was founded in 1879 by Dr. Carl von Linde who was a pioneer in the development of cryogenic systems, inventing for example the first air separation plant for production of oxygen
- Today we are the leading gases and engineering company with 63 500 people working in more than 100 countries worldwide. The company is committed to technologies and products that unite customer value and sustainable development.





The Linde Group Organisational structure





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The Linde Group Financial highlights



Gases Division (in € million)	2013	2012	Change
Revenue	13,971	13,214	+5.7%
Operating profit ¹	3,846	3,566	+7.9%
Operating margin	27.5 %	27.0%	+50 bp ²
Number of employees as at 31.12.	51,536	51,405	+0.25%
Engineering Division (in € million)	2013	2012	Change
Revenue	2,879	2,561	+12.4%
Operating profit ¹	319	312	+2.2%
Operating margin	11.1%	12.2%	-110 bp ²
Number of employees as at 31.12.	6,997	6,564	+6.5%
Other Activities (in € million)	2013	2012	Change
Revenue	563	596	-5,5%
Number of employees as at 31.12.	4,954	4,796	+3.3%

¹ EBITDA including share of profit or loss from associates and joint ventures.

² Basis points.

Gases Division Activity areas

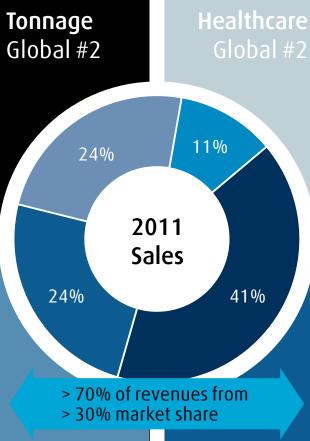




- 15-year take-or-pay contracts (incl. base facility fees)
- Add. growth in JVs & Embedded Finance Lease projects



- Multi-year contracts
- Application-driven



Bulk

Global #1





- Hospital care & Homecare
- Bulk & cylinder gases
- Structural growth



- High customer loyalty
- Includes specialty gases
 - Cylinder rentals

Cylinder Global #1

SynergiesBetween Gases and Engineering



- Gases Division is the Engineering Division's biggest customer.
- Position as technology leader in international plant engineering an advantage over other gases companies.
- The Gases Division with its operating experience provides feedback for improving the design of LE's plants.



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Linde EngineeringLeading market position in all segments



Air Separation Plants



Hydrogen and Synthesis Gas Plants



Production of plants for Linde Gas and

3rd party customers

Petrochemical Plants



Natural Gas Plants



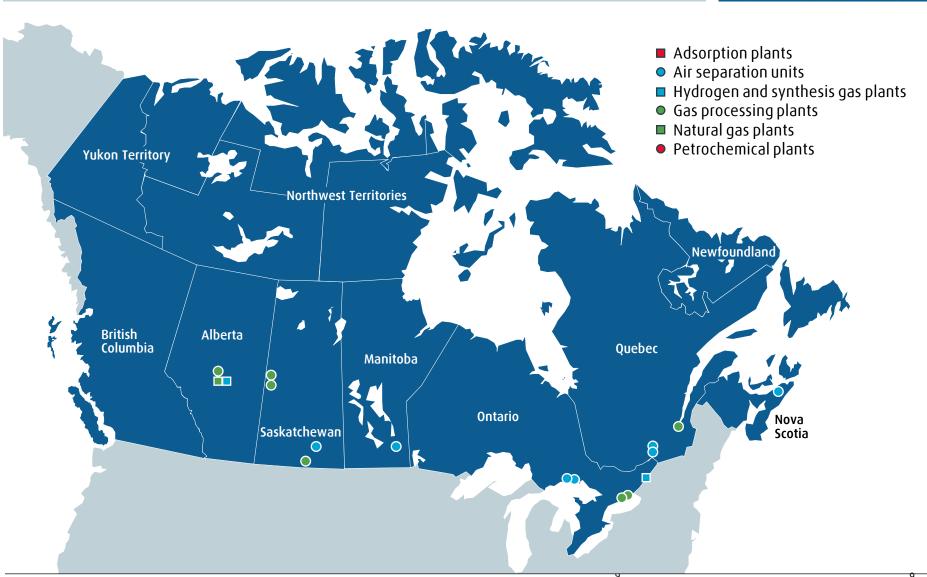
Providing chemistry and energy related solutions to 3rd party customers

Linde Engineering owns around **1,000 process engineering patents/applications** and has built around **4,000 process plants worldwide**

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Linde EngineeringPlants in Canada





Linde Engineering Engineering offices and research facilities (LEHQ)



- The engineering offices, research facilities and the Selas-Linde GmbH offices are located at Pullach about 10 km south of Munich
- The office buildings comprise a floor space of 41,000 m² and offices for around 2,000 engineers and other specialists



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Linde EngineeringEngineering offices, research and production facilities



- The fabrication facilities are located at Schalchen about 100 km east of Munich
- 200,000 m² total floor space,
 63,000 m² manufacturing area in
 22 shops; 7,000 m² office area
- Sales, engineering and production of plant components
- Around 800 skilled craftsmen and engineers
- Highly qualified material is being processed



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Natural Gas Plants





Product Line Natural Gas Plants

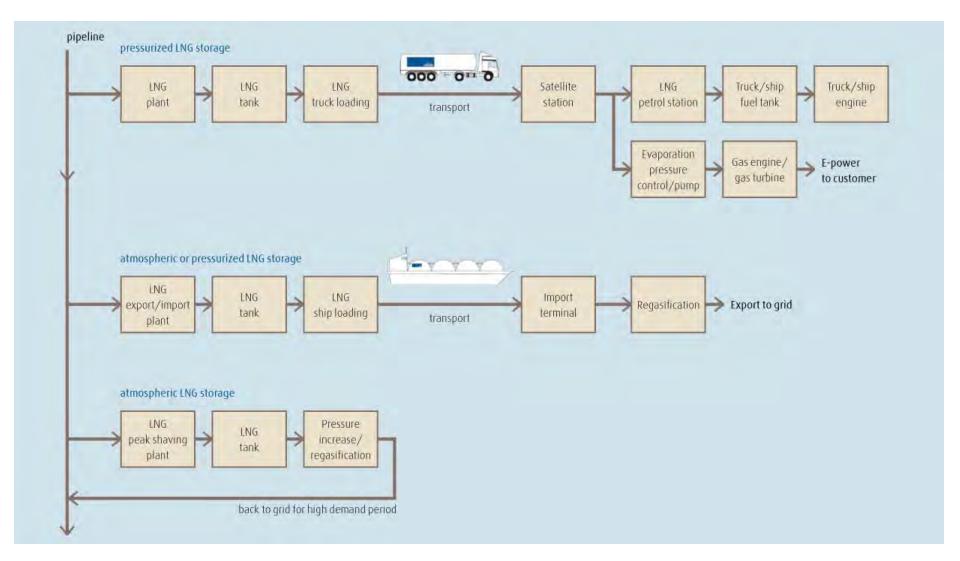




- Presence along the complete LNG value chain using proprietary and proven technologies
- Leading Manufacturer of Core
 Cryogenic Equipment including Plate
 Fin & Coil Wound Heat Exchangers, Cold
 Boxes, Cryogenic Pumps and
 Expanders
- Worldwide Proven EPC Track Record

Product Line Natural GasTypical examples of LNG distribution chains

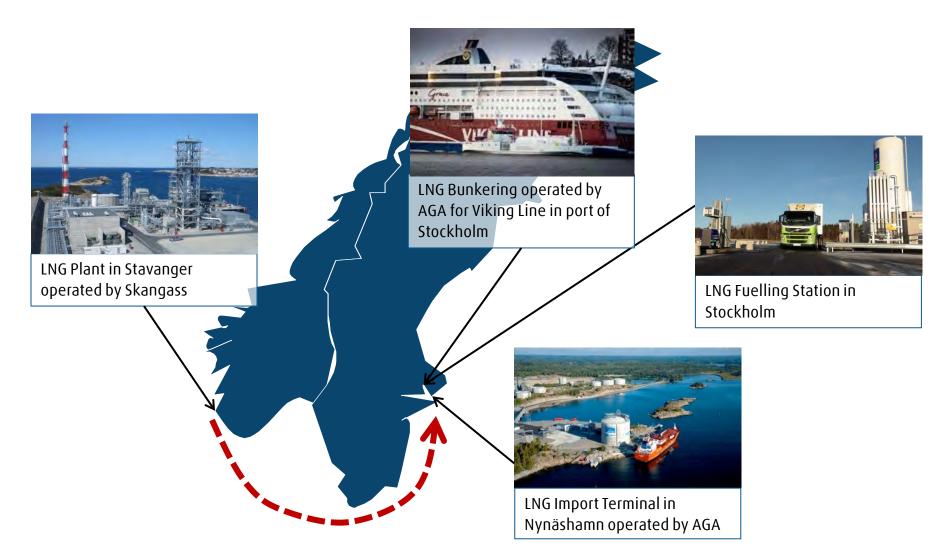




14

Presence Along the Complete LNG Value Chains A case study in Scandinavia





LNG Plant, Stavanger, Norway Challenging Norwegian permitting



- 900 tpd LNG plant with full containment LNG storage
- Qualitative Risk Assessment and Environmental Sensitivity Study conducted
- Located on old refinery site within industrial zone
- Challenging environment with nearby traffic, industrial and residential buildings





Small to mid-scale LNG plants





Small-Scale: 21 tpd, Altamond/USA



Small-Scale: 175 tpd, Kwinana/Australia



Small-Scale: 120 tpd, Bergen/Norway



Mid-Scale: 900 tpd, Stavanger/Norway

Small to mid-scale LNG plants in China

Xinjiang Uygur Autonomous Region







Customer: Huagang Gas (PetroChina) Capacity: 0.45 MTPA Location: Xinghe, Inner Mongolia Feedgas: Trunk line

Award: 2013

Heilongjiang

Customer:

Xinjiang Guanghui Capacity: 0.4 MTPA

Location:

Jimunai, Xinjiang

Feedgas:

Pipeline from Kazakhstan

Commission:

2013

Customer: Tongkai

Capacity: 0.32 MTPA

Location:

Bazhong, Sichuan

Feedgas: Trunk line Commission:

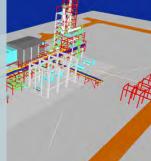
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Customer: Huagang Gas (PetroChina) Capacity: 0.45 MTPA Location: Jincheng, Shanxi Feedgas: Coal Bed Methane

Award: 2013

Customer: **Huineng Coal** Capacity: 0.28 MTPA Location:





World's largest Re-liquefaction plant, Bintulu, Malyasia





World Scale LNG Plant in Hammerfest, Norway (Snøhvit)





Location of Snøhvit LNG Plant next to Hammerfest





Snøhvit LNG PlantA unique series of challenges and firsts



- 1st world scale all electric drive system of refrigerant cycle compressor applying direct sea water cooling
- 1st CO₂ capture from natural gas, clean-up, liquefaction and sequestration
- World scale LNG plant on smallest plot space ever
- Full modularization and use of largest process module ever
- Near island mode power plant with highly efficient aero derivative GTs and heat integration, resulting in minimal CO₂ emission
- Strong focus by Norwegian government on use of best available environmental friendly technologies

22

Snøhvit LNG PlantProject execution approach





Heerema MEG-Modules: 4 800 tons



Fabricom Cold Box: 3 100 tons



Heerema SC-Modules: 9 300 tons



Tanko Italia MEG-Tanks: 1 300 tons



Fabricom

(S: PAUS+PARS:

10 600 tons

Modularization - Project References



Dragados Process plant 35 000 tons

Snøhvit LNG Plant Cold box transport





Snøhvit LNG Plant Process barge transport





Snøhvit LNG Plant





Product Line Natural Gas Plants





- Presence along the complete LNG value chain using proprietary and proven technologies
- Leading Manufacturer of Core
 Cryogenic Equipment including Plate
 Fin & Coil Wound Heat Exchangers,
 Cold Boxes, Cryogenic Pumps and
 Expanders
- Worldwide Proven EPC Track Record

Manufacturer of Cryogenic Key Equipment Supplied along the LNG value chain







- Cold boxes
- LNG storage tanks
- LNG loading facilities for ship, truck and rail
- LCNG fuelling stations
- LNG fuelling systems
- LNG tanker trailers for road and rail
- Submerged combustion vaporizers
- LNG carrier boil-off gas re-liquefaction systems















Manufacturer of Cryogenic Key Equipment Selected References for Coil Wound Heat Exchangers





Linde Engineering successfully designed, manufactured and supplied spool wound heat exchangers to new LNG plants:

- 4 units for North West Shelf Australia LNG
- 2 units for Snøhvit LNG
- 2 x 4 units for Sakhalin LNG
- 2 units for Pluto LNG Project
- 1 unit for Guanghui LNG (mid scale plant in China)
- 1 unit for Stavanger LNG (mid scale plant in Norway)



Product Line Natural Gas Plants

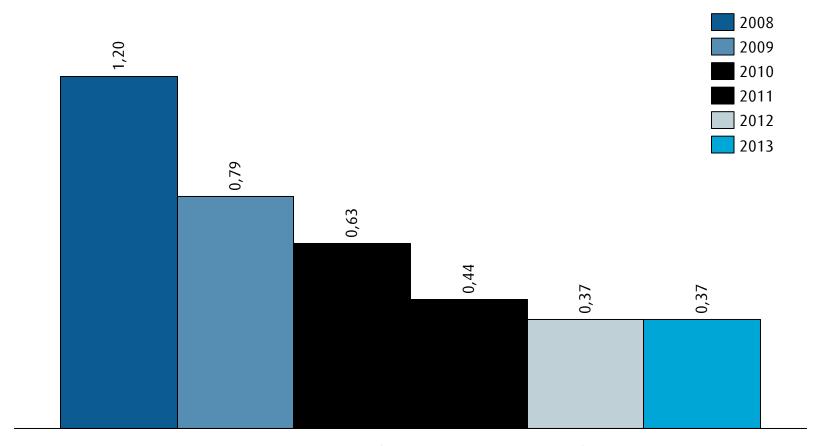




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Worldwide EPC Track Record Lost Time Injuries per 1.000.000 man hours (LTI Rate)





Engineering Division (incl. Construction Contractors)

Status 31.12.2013

Recently Completed Major ProjectsSelected major projects (in total around 4000 plants)



Project/Plant Type	Location	Plant Capacity	Year Completed	Linde Eng. Hours
Kollsnes/NGL Separation	Norway	1,000 kta C3+	2004	265,000
TVK/Ethylene	Hungary	250 kta C2H4	2004	330,000
OMV Expansion/Ethylene	Austria	500 kta C2H4	2005	210,000
BASF Antwerp Exp ./Ethylene	Belgium	1,080 kta C2H4	2007	250,000
Hammerfest/LNG	Norway	4.3 MTPA LNG	2007	2,500,000
Tasnee/Ethylene	Saudi Arabia	1,000 kta C2H4	2008	145,000
BP Gofer/Ethylene	Germany	500 kta C2H4	2007	95,000
Dushanzi/Ethylene	China	1,000 kta C2H4	2009	145,000
Stavanger/LNG	Norway	0.43 MTPA LNG	2010	170,000
Ruwais 2/Etylene	UAE	1,500 kta C2H4	2010	835,000
Polinter/Ethylene	Venezuela	1,000 kta C2H4	2011	670,000
Pearl/Air Separation	Qatar	28,800 tpd 02	2011	450,000
Dahej/Ethylene	India	1,100 kta C2H4	2012	195,000

Recently Completed Major ProjectsWorld largest Ethane Cracker (1.5 MTPA) in Abu Dhabi





World largest Ethane Cracker (1.5 MTPA) in Abu Dhabi HSE Record



HSE Statistics:

Man-hours spent (direct and indirect): 37 million

Number of LTIs (Lost Time Incidents):

Awards:

Borouge HSE Recognition and awards: 9
Linde Corporate Site Safety award in 2008 & 2009
ADNOC Environmental award in 2010



Recently Completed Major Projects 8 Air Separation Units for the Pearl GTL Project





Thank you for your attention.

