

# Electric drives & seawater cooling

## **For discussion**

- Project overview
- Project layout
- Electric drives
  - What is it?
  - Electric vs. gas
  - Potential project-related effects
- Seawater cooling
  - What is it?
  - Water cooling vs. air cooling
  - Potential project-related effects
- Next steps
- Discussion



# **Project overview**



Small scale LNG processing & export facility

- Approx. 2.1 million tonnes of LNG per year
- Site of the former Woodfibre pulp mill, which features:
  - FortisBC pipeline
  - BC Hydro transmission grid
  - Deep water port
  - Industrial zoning

Δ

# **Project layout**

1. Natural gas pre-treatment and liquefaction plant

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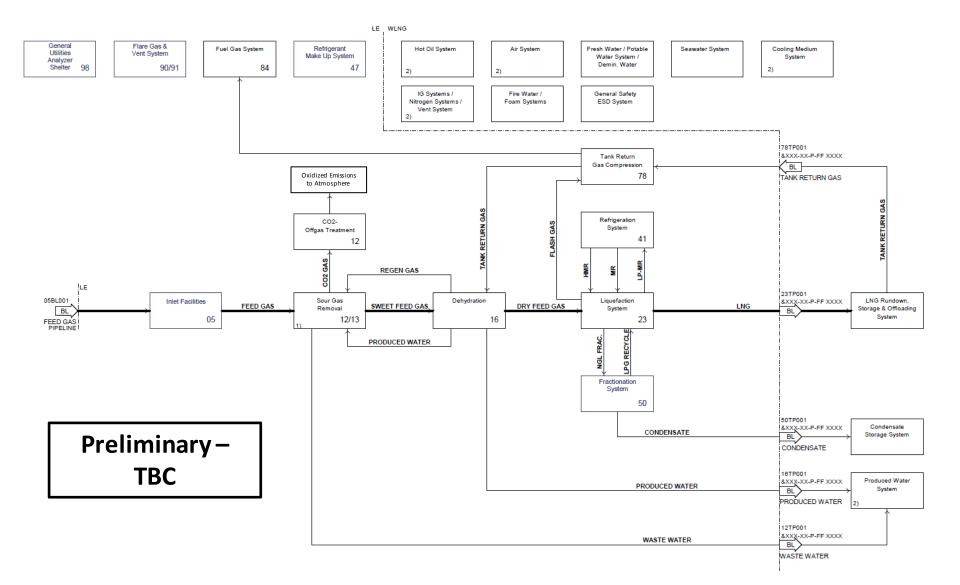
- 2. Flare
- 3. Floating storage and offloading (FSO) unit
- 4. Offloading quay
- 5. Supporting infrastructure

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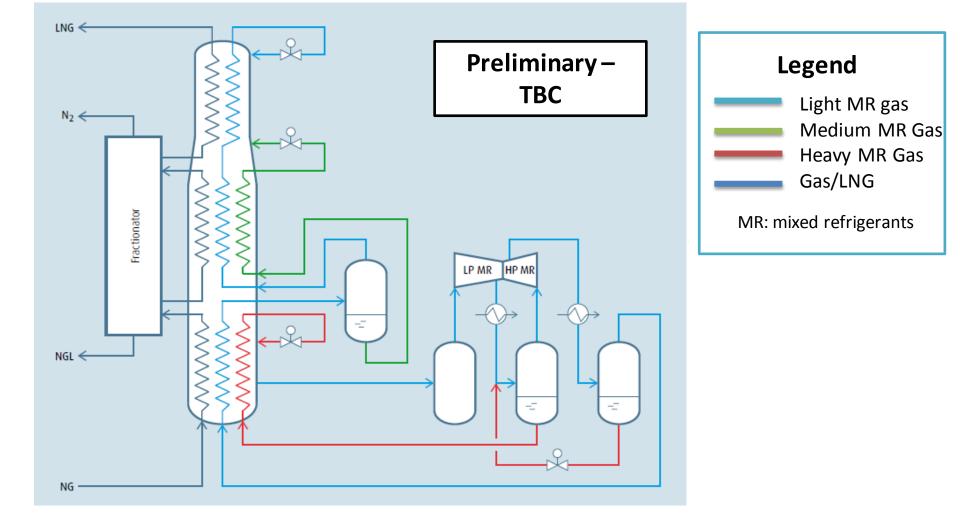


# Liquefaction process schematic





# **Liquefaction process – heat exchanger**



Woodfibre

LNG

Liquefaction process – compression drives

- Natural gas becomes a liquid when it is cooled at atmospheric pressure to -162°C
  - Liquefaction shrinks the volume of the gas by 600 times, making it easy to safely store and transport around the world
- There are two main "drives" to power the liquefaction process refrigerant compressors:
  - Electric
  - Gas turbine



Natural gas turbine drives used to power the liquefaction process refrigerant compressors

### **Advantages**

- Proven technology
- Readily available fuel source
- Lower capital cost (CAPEX) than electric drives and required electric transmission line upgrades

### Disadvantages

- Emissions: Approx.
   80% more GHG, and
   90% other air
   pollutants (smog)
- Higher down time

# **Electric vs. natural gas**



Woodfibre LNG will use hydroelectric power (BC Hydro) to power the LNG plant

### Advantages

- Cleaner with less air emissions
- Will be amongst the LNG facilities with lowest GHG emissions in the world
- Requires less down time for planned maintenance
- Reduces need for flaring

### Disadvantages

 Higher facilities capital cost (CAPEX)

# **Electric drives – power demand**



- BC Hydro existing generation capacity is sufficient to meet Woodfibre LNG's power needs
- Power distribution line upgrades are needed to deliver electricity to Woodfibre LNG facility
- Woodfibre LNG will not receive a preferred or subsidized rate on electricity from BC Hydro
- BC government Policy on electricity is clear:

   All LNG proponents are required to bear all incremental costs of infrastructure required to provide their energy supply
   Policy forbids any incremental costs be borne or subsidized by existing rate payers



Estimated annual emissions in tonnes:

		Electric Drive	<u>Gas Drive</u>
•	GHG	80,000	450 <i>,</i> 000
•	NOx	20	310
•	SOx	17	17

Air Quality, Climate and Greenhouse Gas Reductions

- Reduction in GHG and NOx
- Environmental Assessment Process requires licensed environmental consultants to conduct Baseline Studies
- Baseline Studies to identify all potential Project-related effects

# Woodfibre LNG (WLNG) Best Practices Philosophy

• WLNG will meet and where possible beat all air quality standards

# **Emissions comparison – an example**



#### BRITISH COLUMBIA Ministry of Environment

#### 2012 Greenhouse Gas Emissions Report Summary

Company	Howe Sound Pulp & Paper Corporation	
Reporting Operation	Single Facility Operation	
Facility Name	Howe Sound Pulp and Paper Mill	
BC Facility ID	23221120006	Data as o
Facility Address	3838 Port Mellon Highway, Port Mellon, British Columbia V0N2S0	Report S
Primary NAICS Code	322112 (Chemical Pulp Mills)	Report D
Geographic Coordinates	49.5237, -123.4837	Verificat
Operation Representative	Khalid Jasim 604-884-2285 khalid.jasim@hspp.ca	

s of	September 19, 2013			
Status	Original Report			
Date	March 27, 2013			
ation Status	See Excel Spreadsheet			
	Summary Report			

	Greenhouse Gas Emissions (tonnes of CO2e)								
Category of Emissions	CO2 * (fossil fuel)	COz ** (included biomass)	CH₄	NzO	SF6	PFCs	HFCs	Total	COz *** (excluded biomass)
Stationary Fuel Combustion	54,258		3,416	6,973				64,646	505,588
Industrial Process	1,979		627	6,063				8,669	921,320
Flaring									
Venting									
Fugitive									
On-site Transportation	2,183		2	97				2,282	
Waste	31,936		33					31,968	560
Wastewater									
Total	90,355		4,078	13,133				107,565	1,427,469

carbon dioxide emissions from combustion of fossil fuel

\*\* carbon dioxide emissions from combustion of biomass not listed in Schedule C of the Reporting Regulation

\*\*\* carbon dioxide emissions from combustion of biomass listed in Schedule C of the Reporting Regulation

NOTE: Totals may not reflect the sum of individual numbers due to rounding.

# Air quality regulations & standards



### Regulation

• Oil and Gas Activities Act, Environmental Management Act

# Standards

- Canadian Ambient Air Quality Standards, Environment Canada
- BC Ambient Air Quality Objectives, Ministry of Environment

## Review

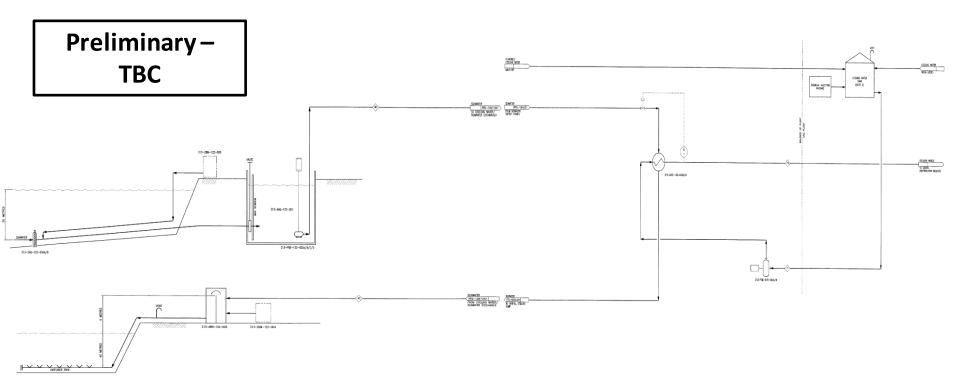
- Oil and Gas Commission (OGC)
- Ministry of Environment
- Health Canada
- BC Ministry of Health
- Vancouver Coastal Health



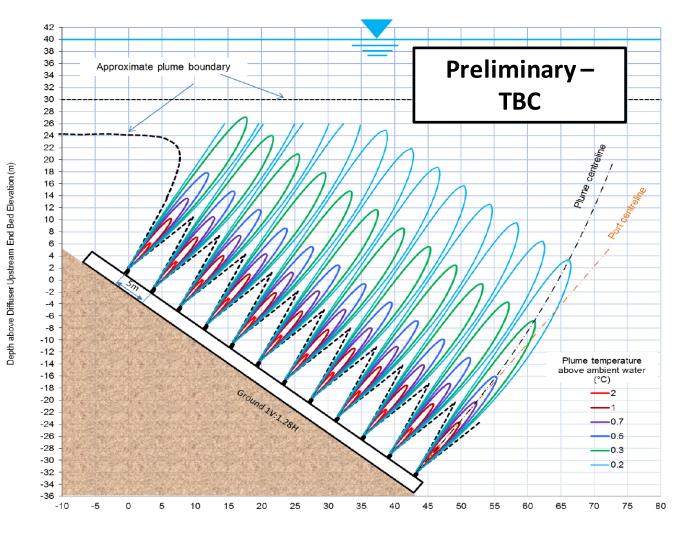
- Used primarily to remove heat from mixed refrigerant gas system as part of liquefaction process
- More energy efficient and produces less environmental noise than air cooling
- Will be designed to minimize potential effects to the marine environment
- Will meet and where possible beat federal and provincial standards

Woodfibre LNG Project Preliminary Project Configuration Artists: Rendering-Way from Seales Sky Gondela June 2014





# Seawater cooling – return water diffuser 🧉



Distance from Diffuser Upstream End (m)

Woodfibre

LNG



Woodfibre LNG has selected seawater cooling over air cooling

Seawater cooling

- More energy efficient than air cooling
- Produces less environmental noise than air cooling

# **Potential project-related effects**



- Seawater cooling system will be designed to minimize potential effects to marine environment
  - Intake approx. 35 metres below sea level
  - Outlet begins 40 metres below sea level, reaches depth of 100 metres below sea level
  - Diffuser approx. 100 metres in length
  - Seawater temperature within plus one degree warmer than ambient temperature, less than 10 metres from diffuser ports

# **Potential project-related effects**



- Seawater cooling system will be designed to minimize potential effects to marine environment
  - Seawater in seawater cooling system will be treated with sodium hypochlorite to keep system running efficiently
  - Sodium hypochlorite will be generated from the seawater using an electro-chlorination process
  - Regular low level dosing will be used to manage micro-fouling
  - Pulse dosing will be used seasonally to manage macro-fouling
  - Residual chlorine in discharged water will be continuously monitored and within the minimum regulatory requirement of 0.02 PPM



### Regulation

• Oil and Gas Activities Act, Water Protection Act, Environmental Management Act, and Fisheries Act

## **Guidelines & standards**

- Guidelines for Minimizing Entrainment and Impingement of Aquatic Organisms at Marine Intakes in British Columbia, Department of Fisheries and Oceans (DFO)
- Marine Water Quality Guidelines, Environment Canada
- Water Quality Guidelines, BC Ministry of Environment

### **Review & approval**

- Oil and Gas Commission (OGC)
- Department of Fisheries and Oceans Canada

### **Next steps**



- Community Committee, LNG Marine Transport (August 6)
- Environmental Assessment Process
- Project schedule
  - Construction (2015)
  - Operations (2017)



# Discussion

